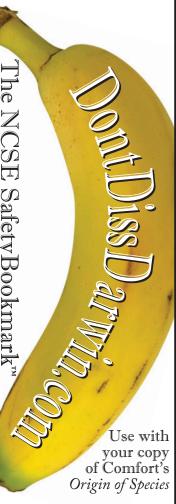


## SCIENCE I



for best results, insert at p. 59